

Owners Manual

THE WOODWAY BARI-MILL



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WOODWAY SERVICE PROVIDER INFORMATION SHEET

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MY WOODWAY _____ **ARRIVED** _____
Model Name Date

WOODWAY History

WOODWAY's history began in Germany in 1974. Willi Schoenberger, a technical director in charge of planning a fitness center, noticed that the most important piece of equipment, the treadmill, did not meet the most important requirements: a mechanically sound machine that is designed to meet human needs.

He envisioned a comfortable surface that did not interfere with the natural biomechanics of running or walking. Also, he wanted to design a transportation system which eliminated the friction associated with the conventional (conveyor belt) treadmills. After intensive research, and trial and error (and in cooperation with the Deutsche Sporthochschule in Koln, Germany), Willi developed and patented a very unique and revolutionary treadmill design.

In 1975, WOODWAY GmbH was founded in Weil am Rhein, Germany. The name "WOODWAY" is derived from the German "Waldweg" (Wald = Wood and Weg = Way) – the feel of running on a soft pine needle covered path in the forest.

In 1983, a manufacturing license was awarded to Sakai Medical, for the use of WOODWAY technology in the Japanese marketplace.

In 1988, a U.S. license was granted to a small, but well-established manufacturing company in Waukesha, Wisconsin. WOODWAY USA was formed when the U.S. incarnation of the WOODWAY was developed and completed in 1990. WOODWAY USA is very proud to be the primary manufacturer of WOODWAY Treadmills worldwide, exporting treadmills each month to Germany and Japan for international distribution, in addition to serving our domestic customers and clients.

Today, WOODWAY's design and manufacturing facilities in the United States, Germany and Japan make WOODWAY the largest specialized treadmill manufacturer in the world. Constant enhancements in quality, design and function are shared and implemented by all three WOODWAY manufacturers.

GETTING STARTED

IMPORTANT SAFETY INSTRUCTIONS

TECHNICAL DATA

THINGS TO CONSIDER

Important Safety Instructions

All basic pertinent precautionary measures must always be taken into account when using a treadmill. Please therefore read this manual carefully and familiarize yourself with the operation of the unit and with all warning signs fitted to the machine.

DANGER: The treadmill must be disconnected before cleaning to protect from electric shocks.

The surfaces of the treadmill should not be soaked with liquid; the best way to clean the running mat is with a spray or a damp cloth.

CAUTION: Fuses may only be replaced by fuses of the same time and rated output to provide permanent protection from fire.

WARNING: The following points must always be observed to protect from burns, electric shocks and injuries:

1. Never leave the treadmill connected and running without supervision. Before leaving the machine, stop it and disconnect it from the mains. To do so, switch all control elements to STOP or OFF and then pull the plug out of the socket. This procedure is always necessary when the treadmill is at a standstill and before dismantling any parts.
2. The treadmill must be continuously monitored when used in the vicinity of children or physically and mentally disabled persons.
3. The treadmill may only be used for the purposes described in this manual.
4. Never operate a treadmill with defective plug or cable or a running mat which is damaged or not functioning correctly.
5. The cable should not come in contact with heating surfaces or sharp edges.
6. No objects of any kind may fall through the openings or onto moving machine components. Also keep hands, hair, loose clothing, towels etc. away from the moving treadmill.
7. Only qualified maintenance staff can carry out electrical and mechanical repair work. Please contact your dealer, the Service Center, or the WOODWAY factory directly. Only original spares may be used.
8. The treadmill must be connected to a correctly earthed socket. Please consult the section on earthing the system.

Earthing the system

The treadmill must be correctly earthed. In the event of a malfunction or failure of components, the earthing device provides the route of least resistance for the electric current, thus reducing the risk of electric shocks. The unit is equipped with a mains cable with earthed plug. The plug must be connected to a suitable, correctly fitted and earthed mains socket.

DANGER: The plug supplied with the treadmill should not be manipulated in any way. If necessary, a suitable mains socket must be fitted by a qualified electrician. Adapters may not be used because of the risk of electric shocks.

Important Directions

The following instructions are to be observed when operating the treadmill:

1. Loose clothing and towels may not be placed on the running mat of the treadmill.
2. The area behind the treadmill must be clear and at least 200 cm away from walls or furniture.
3. Always keep hands well away from moving parts.
4. Never allow children near the treadmill without supervision. The Bari Mill treadmill is designed for up to 500 pounds running, 800 pounds walking and for speeds of up to 12.5 mph. If any objects should become lodged in the belt or rollers, there is no guarantee that the treadmill will stop immediately.
5. Never get on or off the treadmill while the running mat is moving. Always use handles or a railing whenever possible.
6. Always wear suitable shoes, e.g. shoes with a rubber sole or other non-slip shoes. High-heeled shoes or shoes with leather soles are not suitable. Also check that there are no stones lodged in the soles.
7. Training sessions must be interrupted immediately in the case of abnormal stress symptoms or pain. If there is any doubt, please consult your doctor.
8. Containers with liquids may never be placed on the treadmill.
9. To rule out the risk of electric shocks, avoid all contact between water and the electric components (i.e. motor, mains cable and mains plug). Never service your treadmill yourself. Please always contact your WOODWAY dealer or the authorized Service Center.
10. For safety reasons, the treadmill must always be switched off when adjusting the settings or when any other work is being carried out in the vicinity of the treadmill.

Technical Data

Mechanical Data

Overall dimensions:	6 ft. (L) x 2.85 ft. (W) x 4 ft. (H)
Weight:	Approx. 485 lbs
Stand:	four (4) rubber feet
Maximum load-bearing capacity:	500 lbs running, 800 lbs walking
Speed range:	0 to 12.5 mph
Incline range:	0 to 25%
Running mat acceleration:	with data-monitor fully adjustable up to max. speed

Electrical Data

Mains connection:	230 V AC 16 A, 50/60 Hz
Motor:	DC with tachometer 1 kW
Drive:	threaded rod and pinion
Resolution:	0.1 %
Lifting motor:	DC motor 150 W
Mains cable:	2.5 m, 2 pole CEE 7/7 (earthed safety plug)
Main fuse:	10 A slow-acting fuses, 0.5 x 2 cm (in control)
Fuse for lifting drive:	5 A slow-acting fuses, 0.5 x 2 cm (in control)

Treadmill Data

General:	60 slats, width 43 cm, replaceable
Running mat type	rubber on aluminum support
Hardness of mat:	approx. 40 Shore D
Mat surface:	156 cm x 43 cm
Color:	Grey
Support system:	106 ball bearings with 12 V-belt guides
Lateral play:	+/- 2 mm

Things to Consider Before Starting Exercise Program

CONSULT A PROFESSIONAL FITNESS TRAINER

It is advisable for all exercise beginners to consult a professional fitness instructor or personal trainer to develop an overall fitness evaluation/wellness program before starting an exercise routine.

CONSULT A PHYSICIAN

If you are over 40, have a history of heart disease, are overweight, or have not been involved in any kind of exercise program for several years, it is recommended that you see your physician as a precaution before engaging in a vigorous exercise program.

UNDERSTAND THE IMPORTANCE OF WARMING UP AND COOLING DOWN

It is important to warm up and cool down prior to and at the end of each work out, respectively. Always try to incorporate a series of basic leg stretches before and after each workout. Stretching provides the necessary flexibility to prevent sore muscles and injury during daily activities.

LEARN HOW TO TAKE YOUR PULSE PROPERLY

To select the Fitness Level that is most suitable to exercise, it is important to correctly determine your heart rate or pulse. To do this, it is recommended that you use a good quality heart rate monitor. If you do not have a heart rate monitor, you can find your pulse by placing your fingers on the underside of your wrist or either side of your throat. While looking at the second hand on your watch, count how many heartbeats you feel within fifteen (15) seconds. Multiply this number by four to get your Beats Per Minute (BPM). Your heart rate will be needed when you take the Self-Fitness Test.

KNOW YOUR MAXIMUM HEART RATE

To determine your maximum heart rate, subtract your age from 220 (general formula). The difference is the approximation of your maximum heart rate, as used by the American Heart Association and The American College of Sports Medicine. The only way to determine your true maximum heart rate is to have a stress test administered by your physician. The American Heart Association recommends that you have a stress test done if you have any history of heart disease or if you are over the age of 40 and beginning an exercise program.

During exercise, it is recommended that you not exceed 85% of your maximum heart rate. Our programs are designed to keep your heart rate within your Target Zone. Your Target Zone is an area between 60 and 75% of your maximum heart rate. Should you find your heart rate above the 75% level, you have probably selected a Fitness Level that is too high in that particular Fitness Program. You should either drop to a lower intensity level in the same Fitness Program, or use a less stressful Fitness Program.

Heart Rate Chart

AGE	MAXIMUM HEARTRATE	60% OF MAXIMUM HEART RATE	75% OF MAXIMUM HEART RATE	85% OF MAXIMUM HEART RATE
20	200 BPM*	120 BPM	150 BPM	170 BPM
25	195	120	150	160
30	190	110	140	160
35	185	110	130	150
40	180	100	130	150
45	175	100	130	140
50	170	100	120	140
55	165	90	120	130
60	160	90	120	130
65	155	90	110	130
70	150	90	110	120
75	145	80	100	120

* BPM = Beats Per Minute

HOW OFTEN SHOULD YOU EXERCISE?

The biggest mistake made by people when starting an exercise program is that they try to do too much too fast. Give yourself time to get into shape. Becoming reconditioned also takes time. Either way, it will not happen overnight. Remember: the key is consistency and duration of exercise, not intensity. Fitness experts recommend that you start by exercising three to four days a week within your target heart rate for at least 20 minutes per session. Your ultimate goal should be to get yourself gradually to a level of fitness where you can comfortably keep your heart rate in the Target Zone for 50 to 60 minutes four to five times a week.

WEAR PROPER WALKING/JOGGING SHOES

To help avoid getting sore feet and muscles, it is suggested that you invest in a good pair of walking/jogging shoes. It is important to purchase a comfortable pair of shoes with good heel and arch support. Also, remember to regularly replace old or worn out shoes with new shoes.

STAY ACTIVE

Between workouts it is suggested that you simply stay active, eat well-balanced meals, and drink plenty of water. The combination of these activities should enhance your chances for a future of good health.

TREADMILL INSTALLATION

ERECTION SITE

TRANSPORT/STORAGE AND DISPOSAL

POWER CONSUMPTION

SOCKET

Erection Site

In most cases, your WOODWAY treadmill will be delivered completely assembled. Check immediately upon delivery for any signs of transport damage. Please report all damage immediately to the transport company and to the factory.

The treadmill must be installed on a flat, sufficiently firm floor surface. When installed on higher stories, ensure that the system is positioned as far as possible in the corner of the rooms to ensure sufficient stability even when running at higher speeds. The erection site must be as flat as possible to ensure minimum deflection of the frame.

The treadmill may not be erected directly on carpet with relatively long pile because of the moving parts on the underside of the treadmill. If necessary, a suitable mat should be placed under the treadmill. This prevents carpet from being caught up in the treadmill, and also reduces wear on the carpet surface.

Transport/Storage and Disposal

DELIVERY:

- The treadmill is heavy and can cause injury if lifted incorrectly.
- Always use the supplied carrier poles if the treadmill is to be moved.
- Never use the covers to lift or pull the treadmill. If a flat trolley is available, slide the trolley under the treadmill and then move the treadmill to its new position.
- If the treadmill has to be dismantled, the covers and railings can be taken down for easier transport.
- Do only store in closed or roofed over rooms.

DISPOSAL:

Note: The disposal has to be proceeded according to the national regulations each. Refer to appropriate disposal enterprises.

- The treadmill packing is to be supplied to recycling services.
- The metallic parts of the treadmill are to be supplied to disposal of old-metal.
- Plastic parts are to be supplied to recycling services.
- Electric components and circuit boards are to be disposed as electronic scrap.
- Rubber parts are to be disposed as special refuse.

Power Consumption

The maximum power consumption of the treadmill when running at maximum speed is 10 A at 240 V AC. The unit must therefore be connected to a correctly earthed and adequately fused mains socket, preferably a dedicated socket that is not used by any other electrical appliances. If an extension lead has to be used, it must have the following properties: at least 14 AWG, earthed, maximum length 10 feet.

Socket

The WOODWAY treadmill is supplied with a 2-pole plug (CEE 7/7 or earthed safety plug) as standard feature and can therefore only be connected to a CEE 7/7 mains socket.

TREADMILL DESCRIPTION

TREADMILL COMPONENTS
OPERATING THE TREADMILL
DATA MONITOR
DESCRIPTION OF CONTROLS
SAFETY FEATURES
LIFTING SYSTEM (INCLINE)

Treadmill Components

Running Mat:

The patented running mat consists of 60 individual slats fitted on a set of continuous toothed belts. The toothed belts engage in the front crown wheel and this in turn engages in the drive motor. This makes it completely impossible for the treadmill to slip.

The individual slats consist of two materials: a rubber surface, and an aluminum T-section. This combination of approximately 1.2 cm rubber on aluminum T-sections makes it "the softest treadmill in the world". The rubber surface is resilient and considerably reduces vibrations. This, in turn, effectively reduces and delays the occurrence of pain in the legs which frequently accompany long-term running.

The positive belt structure eliminates friction and warmth, thus increasing the service life of the treadmill surface.

Transport System:

The transport system consists of two support rails: a steel wire reinforced continuous belt, and 17.8 cm O. The support rails with 112 ball bearings support the running mat and make an essential contribution to reducing wear and friction.

The two lateral continuous belts have several key functions: they hold the slats together, transfer output to and from the motor to the runner, and reduce the mat from slipping out to the left or right.

The two support rails consist of three main components: the support rail, individual ball bearings and mounted roller guides. The smooth area of the lateral belts runs over the ball bearings and roller guides. The support rails accommodate all ball bearings and roller guides and distribute local load evenly across the whole running mat. The ten roller guides support the running mat and prevent it from slipping out to the left or right. The 56 individual bearings on each side also make an important contribution to even distribution of load across the whole running mat.

The deflection rollers transfer the load to and from the motor and prevent the mat from slipping through. The front deflection roller is equipped with an additional crown gear used by the motor. All deflection rollers are equipped with heavy-duty bearings which also reduce friction.

This unique transport system thus provides extremely low friction and can even be used without external drive, simply by pushing the treadmill to get it started.

Operating the Treadmill

Before switching the treadmill on, the person operating the machine must check that the emergency solenoid is correctly position. Otherwise the display will not light up. Then press the ON key. The display now lights up.

To adjust speed or incline, the person operating the machine presses the corresponding buttons and checks the displays.

The time and distance can be reset to zero by pressing the RESET button. The person operating the machine can select between various display modes by pressing the MPH / m/s / km/h button. This does not influence the TIME display.

How to Read the Data Monitor

Introduction:

The data monitor described here indicates the current parameters of the lamellar-belt treadmill's made by WOODWAY GmbH. The device has 4 multi-digit displays to indicate the current exercise parameters, as well as several LEDs to indicate the control mode.

The data monitor displays the following values:

- Speed of the treadmill in meters per second or kilometers per hour.
- Adjusted incline of the treadmill in percent.
- The distance run in meters since the belt was last started.
- The energy burnt in calories.
- The exercising time.
- The current pulse rate (if the treadmill is fitted with a pulse receiver).
- The control mode of the treadmill (remote control/manual operation/stop mode)

The LEDs to the right of the displays indicate the unit of the displayed value, or to distinguish between various parameters presented on the same display.

The data monitor is only a display unit with limited facilities to control the treadmill.

Speed Display:

The top three-digit display indicates the current speed of the treadmill. The displayed speed in miles per hour is set with a key to the right of the display. The two LEDs between the display and key indicate which of the two units is currently activated. The sign in front of the displayed value can be used to indicate a backward running belt in the event that the treadmill offers such a facility.

Distance and Burnt Calories Display:

The display alternates in 10-second cycles between the distance in miles since the treadmill was last switched on, and the calories burnt by the runner. The upper LED is assigned to the distance value, the lower one to the calories burnt.

The values for distance and calories are retained after the treadmill is stopped. They are deleted following renewed start of the treadmill via the hand-rail keypad or the remote control.

Exercise Time Display:

The exercise duration is reset to zero each time the treadmill is restarted. The display includes minutes and seconds that have elapsed since the treadmill was started. The two values are separated by two dots which flash to indicate seconds.

The display changes over to hours and minutes when the training duration exceeds one hour. The top LED is then turned off and the bottom starts to flash in its place to indicate the new status.

Incline and Pulse Rate Display:

These two values are also indicated by the same display. The incline, just as the speed value, is preceded by a sign. However, a negative sign can only be indicated if the treadmill features such a facility. The incline direction can only be changed via PC with a remote control or with the hand-rail keypad.

After a change of incline, the new value is indicated for 5 seconds on the display. The upper of the two LEDs alongside the display is active for this purpose. The current pulse rate of the runner is displayed after this 5-second period if the incline remains unchanged; this status is indicated by the bottom LED.

Unless incline is being changed, the display will only return to the incline value when the radio link to the pulse sensor on the body of the runner is interrupted. The monitor will display the incline value if the treadmill does not feature a pulse sensor.

Treadmill Control Mode Display:

The control mode is displayed by five LEDs on the right-hand side of the monitor.

The significance of the LEDs (from top to bottom) is as follows:

- Manual control via the hand-rail keypad is active.
- The treadmill is in stop mode (it is only possible to change the running direction and start the running or pulse programs via a PC in this mode).
- Remote control (running/pulse program) started from a PC or other accessory unit.
- Change of running direction is possible.
- Backward running direction is active (the belt runs backwards when it is started with the plus key on the hand-rail; a negative speed is displayed).

Control Unit of the Data Monitor:

The data monitor features three keys and one EMERGENCY STOP switch.

As previously described, the first key changes the unit of speed.

The second key (underneath) changes the running direction of the belt. The treadmill will only react to the depression of this key if the LED indicates that the changeover facility is active (fourth mode display LED from the top). A change of running direction is indicated by the running direction LED (fifth from the top).

The button underneath these two keys stops the treadmill during an exercise session. The speed is slowly reduced until the belt comes to stop. The incline adjusted before the key was actuated is retained. Once the belt has stopped the treadmill is changed over to stop mode (indicated by the second mode LED from the top).

The red emergency stop button at the bottom right-hand side of the data monitor bypasses the electronic control and instantly stops the treadmill in an emergency.

WARNING: Instant stop is with a jerk, as opposed to a slowed down stop.

Note: After an emergency stop the treadmill must be switched on again for a renewed start.

Description of Treadmill Controls

Overview and Basic Functions:

The WOODWAY treadmill control is equipped with various elements which adjust the speed and incline systems, allowing for complex control sequences and carrying out of safety and monitoring functions together with pulse measurement. The hardware consists of a micro-controller system based on the SAB80C537 with peripheral switching to the motor control and sensory components and to the control interfaces.

The following control units can be connected as options for parallel operation:

- Function buttons (FASTER / SLOWER / UP / DOWN / STOP / FAST STOP)
- LED display for speed / incline / time / distance / pulse (in preparation)
- WUS (LCD touch display with menu guide and access to complex functions)
- Chip card connection component in WUS
- PC / ECG equipment or similar via serial interface (implementing various protocols)

The control assumes the following basic functions:

- Measurement and control of speed and incline
- Measurement of time, distance, and pulse
- Interpretation of control activities with safety priority control
- Time control for running programs
- Interactive pulse control
- Entry and monitoring of parameters for limit and operating values
- Operating hours counter for switch-on and running time, total distance, incline mode
- Monitoring and safety functions

Treadmill Control:

Once the system has been switched on, the control is in the initial status. It can be switched to four different control modes:

- Manual mode / WOODWAY standard protocol
- External protocol (e.g. ECG appliance)
- Program control
- Pulse control (interactive)

Each of these control modes has a STOP and a RUN status.

Transition between the control modes can be triggered by RS232 commands or from the railing panel. The WOODWAY standard protocol allows for "remote controlled" manual mode, for direct specification of speed and incline and for a query to see all measured values and some parameters (see command list). Access to the more

complex control procedures of the program and pulse control or to the internal treadmill parameters is not possible. Only the initial status, the STOP hand mode and the RUN hand mode are of interest and will be described briefly below.

In the initial status, speed and incline are both zero; the current time and distance are retained. These are set to 0 when re-starting. It is possible to return to the initial status with the WOODWAY standard protocol from all RUN modes by entering the command "treadmill STOP" and then repeating the command again once the treadmill has stopped (corresponding STOP status, current speed = 0). (Transition from current STOP status to initial status).

The status STOP manual mode can only be reached from the RUN mode by pressing the STOP button or by the RS232 command "STOP treadmill" (interruption). No speed setting commands are accepted in the STOP mode. The current incline, time and distance remain. Re-start is only possible once the treadmill has come to a standstill by pressing the "+" button or entering the RS232 command "release treadmill" and then entering a speed value. In the STOP modes, the STOP button can be pressed or RS232 command "STOP treadmill" entered to return to the initial status.

Enter the command "release treadmill" from the initial status or STOP manual mode to reach the RUN manual mode. This is the prerequisite for accepting speed setting commands. The treadmill knows four different possibilities for changing the speed, with separate allocated acceleration rates:

- "+" / "-" button (physical buttons or RS232 command "Set buttons!")
- Speed setting command (RS 232 command "set speed!")
- Normal stop (STOP button or RS232 command "STOP treadmill")
- Fast stop (only possible by pressing FAST STOP BUTTON), with maximum acceleration

The maximum, button and RS232 acceleration can be queried in the WOODWAY standard protocol and the RS232 acceleration set here.

On the railing panel, the pressed "+" button (status) has the same effect as the command "release treadmill", and the front flank of the "STOP" button has the same effect as the command "STOP treadmill", each with the corresponding changes in status. The same effect is achieved when the buttons are allocated RS232 commands. There is generally no difference between physical and software button control.

The TIME-OUT mode can be activated to monitor correct RS232 communication. This is useful when on-going cyclic data exchange takes place. This mode offers additional safety should the PC program fail or if the treadmill extension lead should be disconnected. If a correct, complete telegram is not received within a set time, the speed set value is set to 0 and the treadmill is stopped (effect as the STOP button). The TIME-OUT time can be changed via RS232 between 0.1 ... 9.9 seconds. A value of 0 deactivates the control function. In the WOODWAY standard protocol, the function is

initially inactive. It can be activated at any time via RS232 by entering a time > 0, and deactivated again by setting the time to 0.

It is always possible to query the current measured values for speed, incline, time, distance and pulse, regardless of the current control status. The set commands are only accepted when these are permitted in the current control mode. The only setting command of the WOODWAY standard protocol which is also valid in the program control status, external control status and pulse control status is the command "STOP treadmill".

RS232 - Interface with WOODWAY Standard Set of Commands:

The control only needs the lines TxD and RxD. The RS232 control lines are bridged in such a way that there should not be any problems in communicating with a PC running under DOS or WINDOWS. Galvanic separation rules out the risk of any interference in the PC from the treadmill. A crossed zero modem cable is required as used to connect two PCs with normal standard pin configuration.

The interface is configured to the following parameters:
9600 Bd / 8 Bit / no parity / 1 Stopbit

On the software side, the interface is provided with a buffer of 256 bytes for both transmitting and receiving. Transmission and reception take place interrupt- controlled. A command is not interpreted until it is fully present in the buffer. The interpretation proceeds with full control of the command format. Only correct commands are executed. The interface responds to faults with 0Dh (multiple responses if necessary). The interface is not blocked by incorrect commands, and the beginning of the next correct command is also recognized. A valid command refreshes the TIME-OUT if this mode is activated. Excessive values for individual parameters are reduced to the maximum tolerable levels without producing fault messages.

The buffer configuration means that several commands can be transmitted to the interface in direct succession. They can be executed in sequence at the maximum possible speed (normal interpretation times are in the ms range). However, the PC programmer is responsible for preventing overflow of the transmission or reception buffer. This is vital to ensure that no overflows occur during successive transmission of several commands which do not wait for a response (add the telegram lengths of command and response, the total must always be less than 256).

Safety Features

CAUTION: USE EMERGENCY STOP SWITCH IMMEDIATELY IF PROBLEM ARISES.

Magnetic Emergency Stop Switch (Lanyard System):

The magnetic emergency stop switch consists of a contact-free switch (break contact) which is mounted on the WUS/data monitor or on the handrail. The circuit is closed through a magnet. The magnet is connected with a line, which is attached at the clothing of the runner by a clip. As soon as the magnet tears off of the contact-free surface, an interruption of the 230 V - mains supply will be caused and an emergency stop will be initiated. The magnet has to be placed on the red surface within the yellow circle!

Note: The magnetic emergency stop switch has to be connected with the runner through the line and clip whenever the treadmill is being used.

Emergency Stop Switch on Handrail:

The emergency stop switch (mushroom-shaped), mounted besides the right handrail, is to be used in an emergency. Pressing the emergency stop switch will interrupt the 230 V - mains supply and initiate an emergency stop. You can release the emergency stop switch by raising the red mushroom head!

Emergency Abandonment

In emergencies the treadmill is abandoned in a different way. First jump straddle onto the side-covers in order to let the running-surface move freely underneath the legs. Then stop the treadmill with the normal stop or with one of the emergency stop devices.

Current Limiting of the Belt Drive

The treadmills are equipped with a current limit control function, which reduces power consumption and increases safety. Main feature is the current limiter after time overflow.

This means, if the running belt is blocking for more than 10 seconds (this means the motor current limit is exceeded) the motor current will be reduced to 6 A. This is always recommended in case something gets caught in the belt so that the belt will stop automatically. Once the current limit control has been triggered, the torque of the motor is reduced to a minimum to prevent damage to the motor and electric system.

Lifting System (Incline)

The treadmills in the Bari Mill series are fitted with a lifting mechanism consisting of a threaded spindle and pinion, with a maximum incline angle of 25%. The lifting system is started by a DC gear motor, with the drive power being transferred to a set of pinions by a chain and chain wheel. These pinions raise and lower the treadmill by means of the threaded spindle, are fitted with rubber feet, and absorb a large proportion of the weight of the treadmill and the body weight of the running during an incline run.

The feedback system consists of two parts: the potentiometer unit and the end switches. Resolution is 0.1% / degrees. Precision is +/- 0.4% / degrees.

The feedback potentiometer tells the data monitor where the lifting system is. The potentiometer makes 6 revolutions.

The end switches limit the distance covered by the lifting system and are constantly in use. The data monitor recognizes when the treadmill has triggered the 0% end switch.

PREVENTATIVE MAINTENANCE

CLEANING AND INSPECTION

LUBRICATION

ADJUSTMENTS AND CALIBRATION

Cleaning and Inspection

Periodic cleaning and inspection of your WOODWAY treadmill will help to lengthen the life while helping to keep it looking like new. With this preventative maintenance it will be easier to spot problems that might not otherwise be found.

Below is a guideline of our recommended cleaning and maintenance intervals. If your treadmill is located in a dirty environment or under heavy-duty use, cleaning and inspection should be implemented more often.

Do not use abrasive brushes or cleaners, as they may scratch the paint and plastic surfaces. Do not soak any surface; the sensitive electronics may be harmed.

CAUTION: Turn off treadmill and disconnect power cord before cleaning.

Weekly:

- Clean handrail, front display panel & cosmetic covers.
- Inspect power cord.
- Check overall condition of the treadmill.
- Move, and vacuum underneath the treadmill.

Every Six (6) Months:

- Vacuum inside the treadmill (unplug and remove cosmetic covers.)
- Inspect all nuts and bolts. Tighten any that are loose.
- Clean running surface.
- Spray running surface with anti-static spray.
- Check drive belt – replace if shredding or teeth are missing.

Yearly:

- Grease front and rear roller bearings.
- Change motor brushes every 20,000 miles
- With high-use applications change every 1 year

Seasonally:

- In autumn & winter remember that the dry climate in many regions of the country will cause a greater static discharge to occur when the treadmill is used. Be sure to spray the running surface with a staticide spray regularly to prevent static shock to the treadmill users and to prevent interference with the treadmill's electronic systems.

Lubrication

Bearings

Almost all of the bearings used in the treadmill are pre-lubricated and do not need to be greased initially. On a yearly basis, the four (4) bearings located at the front and rear shaft will need to be lubricated.

Running Belt

The teeth on the bottom of the running belt are pre-lubricated to aid in reducing noise. There is no need to lubricate the teeth. If running belt is rubbing against the side of the drive pulleys, then a small amount of grease (i.e. Molykote or equal) on the edges of the belt slats will help reduce noise.

Drive Belt

As in the case of the running belt, the application of grease on the edge of the drive belt is only needed to reduce belt squeak and should be used sparingly.

Incline System

The incline systems on WOODWAY treadmills are greased at the factory. If utilized for many hours or in a very dusty environment, system will need to be checked. If needed, apply a small amount of grease on chains and incline drive racks.

Note: Use a minimal amount of lubrication to prevent excess dirt and debris from sticking to the machine after cleaning.

Adjustments and Calibration

Incline System

The Rack and Pinion style incline system is used in WOODWAY treadmills. The 15% & 25% incline systems use similar components and only differ in rack travel.

Running Belt

The running belt should not require adjustment. However, if the running belt or associated parts have been changed, then belt tension should be checked and set at 8 1/2".

Treadmill Mounting Feet – TOOLS NEEDED: 2 FT LEVEL, 3/4 INCH WRENCH

If treadmill wobbles or seems unstable, mounting feet must be checked. Using the level, check both ends of the treadmill. Loosen the tensioning nut and turn the foot until it is at the correct level. Tighten the tensioning nut.

Note: When moving the treadmill the frame may flex. If treadmill seems wobbly, push handrail to one side or the other, this may straighten frame without mounting feet adjustment needed.

REPLACING PARTS

OUTER COVERING

MANUAL DISPLAY

DRIVE MOTOR AND PULLEY

DRIVE BELT

HANDRAIL

RUNNING MAT

INDIVIDUAL SLATS

BEARING GUIDE

BELT ROLLER GUIDES AND TRACK ROLLERS

FRONT AND REAR DEFLECTION ROLLER

END SWITCHES

INCLINE MOTOR

Outer Covering

Removal:

Disconnect the treadmill from the mains and remove the two (2) large screws in the outer covering using a cross-recess screwdriver. The covers can then be lifted up from the frame of the treadmill.

Replacement:

Position the two outer coverings on both sides of the frame. Then tighten the large screws. It is important to check whether the treadmill scrapes on the covering panels by moving the mat backwards and forwards. If this is in fact the case, the screws must be loosened again and the covers moved away from the mat.

Manual Display

Required tools: cross-recess wrench / 10 mm / 10 mm ring forked wrench.

Removal:

1. Unscrew the fastening screws on the back of the plastic housing until the front section can be removed.
2. Lift the entire unit out of the housing.
3. Disconnect the BUS cable by pulling the plug only (never pull the cable).

Replacement:

1. Connect the cable and plug again.
2. Then carefully insert the complete display from above, taking care not to crush the cables.
3. Insert the small screws through the back of the housing.
4. Switch on the power supply and check that the treadmill works properly.

Drive Motor and Pulley

The instructions are supplied with the new or replacement motor, pulley is included.

Drive Belt

Required tools: 2 ring fork wrenches 17, 17 / 10 socket nut, ratchet

Removal:

1. Mark the position of the right-hand bearing support. This bearing holds the front shaft on the frame. Then measure the distance between the upper and lower part of the treadmill belt (in the middle). This measurement is made exactly between the inner edges of the belt teeth and the value is kept for future reference.
2. Unscrew the two screws of the bearing support, but **DO NOT REMOVE**.
3. Take the drive belt off the drive motor.
4. Remove the outer bearing screw and pull the drive belt out from under the bearing support.
5. Replace the outer bearing screw and nut. The nut must sit firmly on the screw.
6. Remove the inner bearing screw and pull the drive belt out from under the bearing support (alternatively, cut the old belt). Place the new drive belt under the bearing support (with the teeth **UPWARDS**).

Replacement:

1. Install the inner bearing block. Remove the outer bearing block and pull the drive belt out from the under the block. Then position the drive belt in the pulley on the front shaft, checking that the teeth engage correctly. Then replace the screw and all other parts.
2. Pull the front shaft using a rod or C clamp to pull the running belt tight. Measure the clearance between the running mat surfaces and adjust the value noted above. This should be approx. 20.5 cm (optimum running).
3. Screw the bearing block screws to approx. 50 foot pounds.
4. Check that the drive belt runs correctly in both pulleys and can be moved easily in the middle by a width of 1 - 2 fingers.
5. Then push the mat on by hand and ensure that it runs smoothly and is not blocked anywhere.
6. Switch the treadmill on and let it run at the various speeds. If any unusual vibrations or noises occur, switch the treadmill off and check the dimensions. If the noises and vibrations persist, please contact your representative or the factory.
7. Replace the outer covers.

Handrail

Removal:

1. Disconnect the treadmill from the mains and remove the outer covers.
2. Disconnect the cable coming out of the handrail.
3. Remove the two attachment screws at each side of the treadmill. Pull the handrail out, ensuring that the cable harness(es) are not crushed or cut through.

Replacement: In reverse order of removal.

Running Mat

Repairs to the running mat system (running mat/deflection rollers) should only be carried out by the WOODWAY customer service or following consultation with the factory.

Individual Slats

Required tools: T20 TORX element: 10" extension and/or electric screwdriver

Removal:

1. Disconnect from the mains and remove the side covering. Turn the mat until the defect slat is at the front underneath the appliance. (The screws are most easily accessible in this position).
2. Remove the two screws and plates on either side. Then take the defect slat crosswise off the belt.

WARNING: WHEN REPLACING THE SLAT; IT IS VITAL THAT NEW PARTS ARE USED. IF THE OLD SCREWS ARE USED AGAIN THE NEW SLAT COULD COME LOOSE FROM THE MAT SURFACE AND CAUSE SEVERE INJURIES.

Replacement:

1. Place the new slat crosswise on the mat. Screw in two new screws on either side. *NOTE: All four (4) screws must be positioned in the slat before tightening the individual screws.*
2. Then mount the covers back in position.

Bearing Guide

Required tools: 17 socket wrench element with 3" extension; 1/2" wrench, 17 ring fork wrench

Removal:

1. Remove the covers. See page 29.
2. Remove the bearing guide fastening screws.
3. Unscrew the threaded pins in the bearing sleeve.
4. Then pull the bearing guide from the side using an extractor device.

Replacement:

In reverse order of removal. Tighten the screws to approx. 54 foot pounds (screw the studs tight).

Belt Roller Guide and Track Rollers

Required tools: 13 socket wrench element and wrench with 3" extension, 13 ring fork wrench

Removal:

1. Disconnect the appliance and remove the protective covering from the side concerned.
2. Remove the roller unit, screw and nut. Then install a new roller using the old screw and nut. Tighten the screw and nut to 18.8 foot pounds.

Front and Rear Deflection Rollers

Repairs to the front and rear deflection rollers should be replaced by the WOODWAY customer service or following consultation with the factory.

End Switches

Removal:

1. Remove the right-hand side covering.
2. Disconnect the cable from the old end switch unit and install a new end switch unit.
3. Remove the end switch and bracket.

Replacement:

Install the new end switch unit and then replace the side covering panels.

Incline Motor

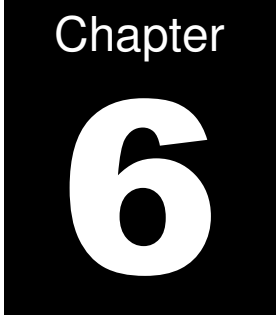
Required tools: 10 mm socket wrench element or wrench

Removal:

1. Remove the side panels.
2. Loosen the motor cable and disconnect from the control unit.
3. Unscrew the four attachment screws of the incline motor and remove the motor.
4. Remove the motor screws and pull the motor out of the frame.

Replacement:

In reverse order of removal. (The screws of the incline motor are tightened to 12.3 foot pounds)



WARRANTY INFORMATION

Warranty Information

	Frame	Track/Belt and Motor	Parts	Labor
Medical Use	10 years	5 years	4 years	1 year

WOODWAY warrants that all products and accessories will be free from manufacturing defects according to the applications/terms listed above. The warranty period commences on the original date of purchase (with the exception of the running belt component, which is warranted for a period of five years from the original date of purchase). This warranty is given only to the original purchaser. This warranty does not cover damage or equipment failure resulting from misuse, abuse, or failure to comply with electrical codes. Further, this warranty shall not apply if there is any modification to the products or accessories or if there is a failure to provide maintenance as outlined in the Owner's Manual.

WOODWAY GIVES NO OTHER WARRANTIES, EITHER EXPRESSED OR IMPLIED. THE WARRANTY OF FITNESS FOR A PARTICULAR USE IS HEREBY DISCLAIMED.

The buyer's remedy for breach of the expressed warranties contained herein shall be limited to the return of the product and accessories and repayment of the original purchase price. Provided, however, at WOODWAY selection, it may repair and replace the non-conforming goods or parts. WOODWAY shall not be liable for any incidental or consequential damages.

Our Guarantee

WOODWAY guarantees the repurchase of WOODWAY treadmill products for a period of up to four (4) years after original installation. A direct payment or credit toward the purchase of a new WOODWAY of 20% of the purchase price of the treadmill will be made to the owner of a WOODWAY treadmill. This guarantee is limited to the original owner. Contact WOODWAY for further details.

WRAP UP

TROUBLESHOOTING
PREVENTATIVE MAINTENANCE LOG
NUMBERS TO KNOW

Troubleshooting

*If you are having problems with your treadmill, please be prepared with answers to the following questions **before** calling our service center.*

QUESTIONS:

- What is the make, model and serial number of your treadmill?
- What happened prior to the problem?
- Did the problem happen unexpectedly or did it progressively worsen over time?
- Was someone using the treadmill at the time the problem occurred?
- Was the treadmill in LOCKED or FREEWHEEL mode?
- Explain any other symptoms that you feel are relevant.

PROBLEMS:

1. No Display: If the treadmill's display does not light up when powered up, check the following items:

- Input power fuse – replace if blown
- Power coming out of wall outlet
- Check power with another piece of equipment (radio, fan, etc.). Check main fuse or circuit breaker, move to another outlet.
- Is the treadmill plugged in?
- Is the safety magnet installed or positioned correctly? Try to reposition. Check all connectors at circuit boards.

2. Belt Movement

- Is the safety magnet on?
- Is the display working properly?
- If the display works, and/or the incline works, unplug the treadmill and wait at least 60 seconds before plugging it back in.

BELT TIGHT/HARD TO PUSH

- First, determine if display board is illuminated and/or if the incline system is working. This information will help our service technician in advising you where the source of the problem may be.

BELT BINDING

- Check for obstructions and remove if possible.

3. Incline Does Not Work

- Check for any noises from the incline motor (brake sticking/motor stalled)
- Check if Incline limit switches are tripped.
- Check for broken chain, or if chain has jumped off of any sprockets.
- Check if the potentiometer is adjusted correctly.

4. Erratic or Blinking Display

- Probable causes: Low line voltage; too much load on the same line.
- Make sure treadmill is on a dedicated electrical circuit.
- Possible static problem / spray with staticide.
- Display power supply on Interface board is defective.

5. Squeaking Sounds: Possible causes:

- Noisy bearing(s). Try greasing or replacing the bearing.
- Drive belt rubbing against the drive pulley, try greasing the edge of the drive belt with a little all purpose grease.
- Running belt rubbing against drive pulleys, try lightly greasing the teeth on the drive shaft, and let the treadmill run at a slow speed for a couple of minutes to spread grease evenly. (NOTE: Too much grease will make a mess and will accumulate dust.)
- Check for a defective guide roller or Z roller bearing on the bearing rail, replace if defective

Numbers to Know

Your Treadmill Serial #(s):

Model/# _____

Model/# _____

Model/# _____

Model/# _____

Model/# _____

Model/# _____

Model/# _____

Model/# _____

Model/# _____

Model/# _____

(The serial number can be found on the back of the treadmill's display board housing & also on the front/left section of treadmill frame – side cover must be removed to locate on the frame).

WOODWAY®

For The Long Run®

800-WOODWAY (966-3929)